

$$\text{Radius} = \text{Caliper} \times 2.4142$$

Cal.	Rad.
2.5	6.0
5.0	12.1
7.5	18.1
10.0	24.1
12.5	30.2
15.0	36.2
17.5	42.2
20.0	48.3
22.5	54.3
25.0	60.4
27.5	66.4
30.0	72.4
32.5	78.5
35.0	84.5
37.5	90.5
40.0	96.6
42.5	102.6